

Work Order ID 127635 -2

December-17-14 1:41:22 PM

127635

Page 1

Item ID: D206-559-013

Revision ID:

Item Name: Bearpaw

Start Date: 12/05/14 Start Qty: 6.00

Required Date: 12/17/14 Req'd Qty: 6.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLS Date: 14-12-23

Tooling:

Date:

QC: Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	rev L								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-559-013 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

JAN 09 2015

JAN 09 2015

2005 11 14

2005 11 14

1

2

Work Order ID 127635

December-17-14 1:41:22 PM

127635

Page 2

Item ID: D206-559-013

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 12/05/14 Start Qty: 6.00

6

Cust Item ID:

Required Date: 12/17/14 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00				5			
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013 Location: <u>flow</u>							JAN 09 2015	DAS 46
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control								MLD 15-01-12	

15-01-12

December-17-14 1:41:21 PM

Parent Item Name: Bearpaw

D206-559-013

Required Qty: 6.00

IPP Rev:J04.02.17Blank size changedKJ/JLM

IPP Rev:K 07-01-02 Was K10008 JLM

IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC

IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified

By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A	DAS 46	Purchased	No			160	Each	75.0000	12	72		DAS 27 5-09	
AN4-17A									**				
Bolt												JAN 05 2015	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST343				75		m13139	15		
				M128813				12					
				M129909				63		42	57		
AN4-20A		Purchased	No			160	Each	280.0000	12	72		DAS 27 5-09	
AN4-20A									**				
Bolt	DAS 46											JAN 05 2015	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				51					
				116419				51					
				ST343				229					
				m128429				229		72			
D2182B		Manufactured	No			160	f	171.0000	2.5	15		DAS 27 5-09	
D2182B									**				
Seal(\$Per Foot)	DAS 46											JAN 05 2015	
6.050"				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST411				171					
				115189				171		15			

Picklist Print

December-17-14 1:41:21 PM

Page 2

Work Order ID: 127635

127635

Parent Item: D206-559-013

D206-559-013

Parent Item Name: Bearpaw

Start Date: 12/05/14

Required Date: 12/17/14

Start Qty: 6.00

Required Qty: 6.00

D2274

Manufactured No

160

Each

524.0000

12

72

D2274

Radius Block

**

Location

Loc Qty

Loc Code

FG

12

86855

12

ST012a

512

121589

299

124363

213

D2432

Manufactured No

160

Each

0.0000

2

12

D2432

Bearpaw 19" X 24"

**

D2438

Manufactured No

160

Each

44.0000

6

36

D2438

Clamp

**

Location

Loc Qty

Loc Code

ST542

44

124377

44

D2529

Manufactured No

160

Each

191.0000

12

72

D2529

Washer

**

Location

Loc Qty

Loc Code

ST007

191

119633

191

D2732

Manufactured No

160

f

850.0000

2.5

15

D2732

Rubber Extrusion

**

Location

Loc Qty

Loc Code

ST412

850

117118

850

December-17-14 1:41:22 PM

Shop Packet Print

Page 2

Picklist Print

December-17-14 1:41:22 PM

Page 3

Work Order ID: 127635

Parent Item: D206-559-013

Parent Item Name: Bearpaw

127635

D206-559-013

Start Date: 12/05/14

Required Date: 12/17/14

Start Qty: 6.00

Required Qty: 6.00

MS21042L4

Purchased

No

160

Each

3,672.000

12

72

MS21042L4

Locknut

**

DAS

27

8-86

DAS
46
9-86

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2000

m130799

2000

ST305

926

426

426

m130922

500

m129934

72

NAS1149D0463J

Purchased

No

160

Each

6,559.000

24

144

NAS1149D0463J

WASHER

**

DAS

27

8-86

DAS
46
9-86

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1155

M129390

1155

ST269

4599

M129390

12

M130799

4587

144

December-17-14 1:41:22 PM

Shop Packet Print

Page 3

DART AEROSPACE LTD.

DAS
46
C-10D206-559
Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

